

Model Shown:
SPE20013DS



Hydraulic gauge and hydraulic fittings are included with presses.

Shop Equip.

>Features

H-FRAME SHOP PRESS

- Standing 7.5 feet tall, these giants handle the really big jobs.
- May be used horizontally for special pressing applications with user-supplied supports.
- Work-head has wide horizontal travel. Rugged press frame withstands load of rated capacity across full width of frame.
- Winch mechanism provides easy positioning of press bed, locks in place for insertion of retaining pins.
- Upper bolster can be lowered 11" for convenient positioning on repetitive jobs.
- Uprights are placed for easy side entry of bars or shafts for straightening or bending.
- Fast cylinder approach is provided by PQ1204S "Quiet" electric/hydraulic pump.
- Remote control hand switch, enables operator to view work from all sides with fingertip control of cylinder piston travel.



Pump Electrical Specifications

Pump Series	Description
PQ120	3 hp, 460VAC, 60 cycle, three-phase. Also available in 220/380VAC, 50 cycle, add suffix "-380" to order no.

NOTE: To order press with 230VAC, 60 cycle, single-phase pump, order press less PQ1204S. Order pump No. PQ604S separately.



Optional HD Straightening Fixtures



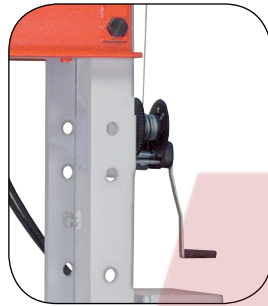
No. SF150 – Straightening fixtures for use with 100 ton shop press and 100, 150, and 200 ton Roll-Bed® presses (2 ea).
Wt., 196 lbs.

Not part of press, order separately.

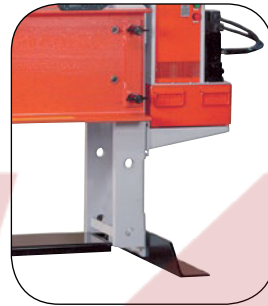
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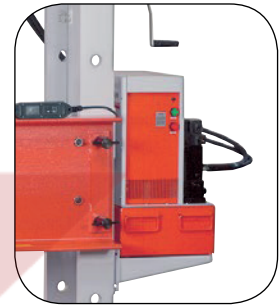
Adjustable head accommodates a wide array of applications



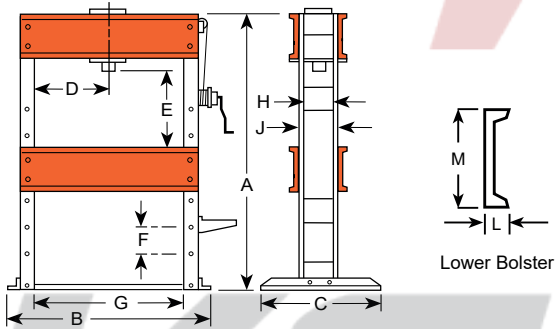
Winch provides easy positioning of press bed



Large footing for a solid base and stability



PQ120 Series pump provides the pressure and control



Technical Dimensions

A	B	C	D*	E	F	G	H	J	L	M	Floor Space
(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)	(in.)
90.00	71.00	44.00	11 - 39	9 - 43.75	11.00	50.00	12.50	15.00	4.13	18.00	44 x 71

* Lateral head movement

Ordering Information

Order No.	Cap. (tons)	Type Cyl. Used	Stroke (in.)	Cyl. Model	Speed † † † Advance Pressing		Type of Pump	Valve Type	Pump ‡ Model	Prod. Wt. (lbs.)
					(in. / min)	(in. / min.)				
SPE15013DS	150	Double-Acting	13.13	RD15013	24	3.9	Elec.*	4-Way **	PQ1204S	3,015.00
SPE20013DS	200	Double-Acting	13.13	RD20013	18	2.9	Elec.*	4-Way **	PQ1204S	3,276.00

Note: Frame is shipped assembled.

* Pre-wired at factory for 460VAC.

** Solenoid valve with 24VAC remote control hand switch.

† † † Typical performance based on 100 psi and 10,000 psi pump specifications. Actual speeds may vary under operating conditions.

‡ Pump standard with press. dBA at idle and 10,000 psi: 73/78, measured at 3 foot distance, all sides.